#### **CASM**

Communities and Small-Scale Mining
4th Annual General Meeting & Learning Event

#### Tobias Häger

Inst. of Geosciences / Gemstone Research, Johannes Gutenberg-University, Mainz, Germany E-mail:



#### Training and practical requirements to set up a gem industry



Centre of Gemstone Research ► INCENTIVS (http://www.incentivs.uni-mainz.de/) Dept. of Geosciences International Centre of Ivory Study University of Mainz EurAsia-Gemnet Germany (Austria, China, France, Italy, Russia, Sri Lanka, Thailand, Vietnam) http://www.uni-mainz.de International Mineralogical Association Idar-Oberstein branch in University of Applied Sciences, Idar-Oberstein Gemstone design Institute of Gemstone Research, — DEL (http://www.gemcertificate.com/) Idar-Oberstein, (German Diamond and Gemstone Laboratories Idar-Oberstein) German Foundation for Gemstone Research Germany DPL **Diamond Grading Laboratory** German Association for Gemstone and Jewellery Evaluation DEGEB Research Institute for Gemstones and Precious Metals DGemG German Gemmological Association



## **International experience:**

Madagascar







Sri Lanka







Thailand







Vietnam







Training and practical requirements to set up a gem industry



# Why is it necessary to increase the knowledge in gemstone industry?

#### Example Madagascar:

Based on the official export statistic from 1999 to July 2001 97 % of the rubies left Madagascar in the raw state!! 99,9% of the sapphires left the country in the raw state!!



# From small scale mine to market Example Vietnam

Mine → Processing → Local market → Int. market









Ruby mine near Luc Yen Ruby cutting in Hanoi

Market in Luc Yen

Market in (e.g.) Thailand

Training and practical requirements to set up a gem industry



#### **Knowledge in gemstone industry:**

#### **Mining**

Geology of gem deposits primary placers paragenesis of gems Prospection and exploration Legalization of operations Exploitation of gemstones Planning of the mine dry and wet exploitation equipment and processes safety and health environmental protection financing Sorting and concentration

**By-products** 

Gem evaluation/marketing
Gem identification
Gemstone enhancement
Gemstone cutting
Price of the local market
Price of the int. market
Packing and transport of products

Closure of mines



#### **Knowledge in gemstone industry:**

#### **Processing - market/marketing:**

Where to get gems
Where to get the money
Gem valuation
Gem identification
(kind, synthetic, imitation,
kind of treatments)
Gemstone enhancement
Gemstone cutting
Price of the local market
Price of the international market

Rules of the target market

Tax and laws for the gem trade

Tax and laws for the import of goods (e.g. cutting equipment, gemstones, furnaces, diamond powder,  $\ldots$ ).

#### Training and practical requirements to set up a gem industry



#### Material knowledge

Gem identification (gemmology) with simple methods

How to determine the physical properties (hardness, density, refractive index, birefringence, pleochroism,.....)?



Sticks with different hardness



Balance to determine the density



Refractometer





#### Material knowledge - Gem valuation

The price of a certain Gem is determined by the 4 C's

Cut
Carat
Colour
Clarity

All these criteria can be determined easily in case of cut gem, but difficult in the case of rough material

Training and practical requirements to set up a gem industry



#### Material knowledge

Gem valuation

Basic knowledge of gemstone cutting -direction of best colour





Bowl of a Cordierite (Iolite) with different colours in two different directions



# How to find the direction of best colour in a "geuda" sapphire with irregular shape?



Looking for the distribution of the certain inclusions

## Training and practical requirements to set up a gem industry



## Material knowledge

Gem valuation

Basic knowledge of gemstone cutting

-direction of best colour

-kind of cut (e.g. step cut or brilliant)

-the right proportion of a certain cut

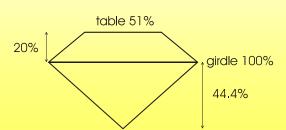


Table 40%

Crown 36%

Girdle 100%

Pavilion 74%



Values adapted for sapphire!!!



#### Material knowledge

Gem valuation

Basic knowledge of gemstone cutting

- -direction of best colour
- -kind of cut (e.g. brilliant or step cut)
- -the right proportion of a certain cut
- -identification of inclusion in rough stones



Training and practical requirements to set up a gem industry



#### Material knowledge - Gem valuation

Basic knowledge of gemstone cutting

- -direction of best colour
- -kind of cut (e.g. brilliant or step cut)
- -the right proportion of a certain cut
- -identification of inclusion in rough stones

Basic knowledge of gemstone enhancement

-what kind of quality will result after a certain treatment?

## **Manipulation of Gemstones / Clarity**



Fracture Filling of Emerald with oil of cedar wood

Conditions:

~300 bar

~70°C



## **Manipulation of Gemstones / Clarity**



Fracture Filling of Emerald with oil of cedar wood



before treatment



after treatment

### **Manipulation of Gemstones / Clarity**



Fracture Filling of Emerald with oil of cedar wood



before treatment



after treatment

#### **Manipulation of Gemstones / colour**



Physical treatment: Heat treatment

Sapphires from Ilakaka Madagascar heat treated in the same run and same crucible at 1750°C and oxidizing atmosphere. Right side of each sample is treated.



### **Manipulation of Gemstones / colour-clarity**



Heat treatment of a sapphire from Sri Lanka

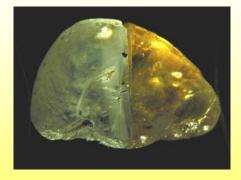


The blue side was heat treated 15 hours at 1800°C in air to develop the blue colour

### **Manipulation of Gemstones / colour-clarity**



Heat treatment of a Sapphire from Sri Lanka



The intense yellow side (right) has been heat treated 15 hours in air at 1800°C. Left side is the original state.

### **Manipulation of Gemstones / colour and clarity**



Fracture filling - fracture healing with Borax based substances in a Ruby from Madagascar



Left side is untreated, the right side is treated.

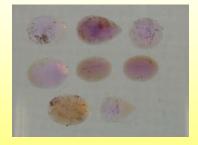
### **Manipulation of Gemstones / colour**



Be-diffusion treated pink Sapphires was treated by 1800°C in air with Chrysoberyl to turn orange.



Stones in Air



Stones in a liquid



#### With this material knowledge you know:

- -what kind of clarity will result after treatment and cutting
- -how many carats will result after cutting
- -what kind of colour will result after cutting
- -what kind of cut will be done

and you are able to determine the price in your target market

Training and practical requirements to set up a gem industry



#### Target groups of the training:

Gem miner

Gemstone cutter

People who deal with Gemstone treatment

Gemstone trader

Custom

Gemmologist

Where to get the knowledge?

Teacher and Trainer



#### Where to get the knowledge?

Mining: Universities, priv. companies

Processing: cutting private companies, schools

enhancement only theoretical

Gemmology: everywhere

Market / management: private companies

Universities

Training and practical requirements to set up a gem industry



# Further thoughts: How to support the local gem industry

- 1. Transfer of "Know How" from the countries with long tradition in gemstone industry to the newcomer countries.
- 2. Support of the gem industry by reduction of import tax for cutting machines and all accessories.
- 3. Supporting of the gem industry with credits.
- 4. Supporting the gem industry by marketing events and booth on international fairs.
- 5. Reduce the export of the rough stones and treatable material by increasing of the export tax for rough material to finance point 1, 2, 3 and 4.
- 6. An export stop of rough and treatable material supports only the illegal export!



# Further thoughts: Is it useful to set up a public office for gem identification, valuation and treatment?

In Sri Lanka we learned from several small scale miners, that it is not useful!

Informal Miners with only the running licence can not go to such an office!

If the public office knows the amount of the production, the miners have to pay more tax!

Co-worker of the state organisation may have their own interests (trading with gems) and therefore they do not trust them!

Training and practical requirements to set up a gem industry



With the basic knowledge presented above and a support of the gem industry:

- -the gem producing countries are able to earn more money
- -value will be edit in the countries of origin
- -labour for the people in the countries of origin

and therefore reduce poverty